'JAN 17 2025

A BILL FOR AN ACT

RELATING TO RAW MILK.

BE IT ENACTED BY THE LEGISLATURE OF THE STATE OF HAWAII:

1	PART I
2	SECTION 1. This Act shall be known and may be cited as the
3	"Mark Nakashima Act".
4	SECTION 2. The legislature finds that many people would
5	like to consume raw, unpasteurized milk and raw milk products
6	based on the products' health benefits and taste. Some studies
7	have shown that raw milk helps reduce allergies, boost immunity,
8	hydrate skin, and address nutritional deficiencies. Raw milk
9	has a unique flavor that may be destroyed by the double
10	pasteurization process generally required for commercial milk
11	sales. Raw milk also contains bacteria that are essential
12	flavor components of some cheeses.
13	The legislature further finds that raw milk can be produced
14	safely and that its sale is permitted in many other states.
15	Hawaii is in the small minority of four states that still do not
16	allow any form of raw milk distribution. The legislature
17	believes Hawaii's consumers and pets also deserve this freedom

- 1 of choice and should be permitted to purchase raw milk and raw
- 2 milk products directly from producers, while also maintaining
- 3 high standards of safety and quality.
- 4 Accordingly, the purpose of this Act is to allow milk
- 5 producers to sell raw milk products directly to consumers,
- 6 subject to certain conditions.
- 7 SECTION 3. Chapter 157, Hawaii Revised Statutes, is
- 8 amended by adding a new part to be appropriately designated and
- 9 to read as follows:
- 10 "PART . RAW MILK AND ASSOCIATED PRODUCTS
- 11 §157-A Definitions. For the purposes of this part:
- "Distribute" means to transfer an item or offer to transfer
- 13 an item to another person, either free of charge or by sale or
- 14 exchange.
- 15 "Milk-bearing animal" means a cow, goat, or sheep that is
- 16 actively producing milk.
- 17 "Raw milk" means milk that is not pasteurized, graded, or
- 18 otherwise treated with heat.
- 19 "Raw milk dairy" means an operation owned or operated by a
- 20 raw milk producer in which no more than ten milk-bearing animals
- 21 are maintained to actively produce milk at any one time.



1	"Raw milk dairy product" means a product, other than a raw
2	milk product, that is manufactured using milk or a milk product
3	as the primary ingredient and that includes any quantity of raw
4	milk.
5	"Raw milk producer" means a milk producer that owns or
6	operates a raw milk dairy.
7	"Raw milk product" means a product that is manufactured
8	using milk as its exclusive ingredient and that includes any
9	quantity of raw milk.
10	§157-B Raw milk; direct distribution permitted. (a)
11	Notwithstanding any law to the contrary, beginning July 1, 2026,
12	a raw milk producer may distribute raw milk, raw milk products,
13	and raw milk dairy products directly to consumers for human
14	consumption, subject to compliance with this part and rules
15	adopted by the board pursuant to subsection (b); provided that:
16	(1) The raw milk dairy from which the raw milk, raw milk
17	product, or raw milk dairy product originated shall
18	own or house no more than ten milk-bearing animals;
19	(2) The raw milk shall be produced exclusively from the
20	milk-bearing animals maintained at the raw milk dairy;

1	(3)	The law milk shall be produced at the law milk daily
2		in a manner that protects the health and safety of
3		persons consuming the raw milk, pursuant to rules
4		adopted by the board;
5	(4)	Every twelve months, a licensed veterinarian shall
6		examine each milk-bearing animal maintained at the raw
7		milk producer's raw milk dairy to determine the milk-
8		bearing animal's health status. The examination shall
9		include a blood test to detect the presence of any
10		common diseases afflicting milk-bearing animals;
11	(5)	Each month, the raw milk producer shall test each
12		milk-bearing animal maintained at the raw milk
13		producer's raw milk dairy to determine the milk-
14		bearing animal's coliform count and standard plate
15		count; provided that the raw milk producer shall post
16		the summary of the test at the raw milk dairy's
17		distribution point for the raw milk;
18	(6)	No raw milk producer shall:
19		(A) Process, market, or distribute raw milk if the
20		raw milk exceeds the acceptable bacteria count
21		limit; or

1		(B) Manufacture, market, or distribute a raw milk
2		product or raw milk dairy product if the raw milk
3		used as an ingredient exceeds the acceptable
4		bacteria count limit.
5		Notwithstanding rules adopted by the board, the
6		acceptable bacteria count limit shall be ten
7		colony-forming units per milliliter (10 cfu/mL) for a
8		bacteria coliform count or twenty-five thousand
9		colony-forming units per milliliter (25,000 cfu/mL)
10		for a standard plate count;
11	(7)	The raw milk producer shall retain a record of each
12		test conducted at the raw milk dairy for a period of
13		three years; and
14	(8)	If a milk-bearing animal maintained at a raw milk
15		dairy is administered an antibiotic drug, the raw milk
16		producer shall comply with the following health
17		protocols and any other rules adopted by the board:
18		(A) The antibiotic drug shall be:
19		(i) Approved by the United States Food and Drug
20		Administration for its intended use;

1	(11) Stored in a closed, labeled container as
2	provided by the manufacturer of the
3	antibiotic drug before being administered;
4	and
5	(iii) Administered as directed by the manufacture
6	of the antibiotic drug;
7	(B) No raw milk produced from the milk-bearing animal
8	before the expiration of the production waiting
9	period prescribed by the manufacturer of the
10	antibiotic drug shall be:
11	(i) Processed, marketed, or distributed for
12	human consumption; and
13	(ii) Manufactured, marketed, or distributed as a
14	raw milk product or raw milk dairy product
15	that uses the raw milk as an ingredient;
16	(C) The manufacturer of the antibiotic drug may
17	provide directions on the label of the container
18	storing the antibiotic drug or other source of
19	information controlled by the manufacturer
20	regarding the use of the antibiotic drug; and

1	(b) The law milk producer shall retain records
2	identifying the type and dosage of each
3	antibiotic drug administered to a milk-bearing
4	animal maintained at the raw milk dairy, each
5	milk-bearing animal that is administered an
6	antibiotic drug, and the date and location of the
7	antibiotic drug administration. The raw milk
8	producer shall retain the records for a period of
9	three years.
10	(b) No later than July 1, 2026, the board shall adopt
11	rules pursuant to chapter 91 governing the direct distribution
12	to consumers of raw milk, raw milk products, and raw milk dairy
13	products for human consumption in compliance with this part.
14	The rules shall:
15	(1) Establish standards for sanitation, testing, storage,
16	handling, and transportation to ensure that raw milk,
17	raw milk products, and raw milk dairy products are not
18	contaminated during production or distribution; and
19	(2) Regulate any circumstances under which raw milk
20	producers may share animals for the purpose of

1	producing raw mirk, raw mirk products, or raw mirk
2	dairy products.
3	§157-C Processing and manufacturing of raw milk. (a) In
4	accordance with any rules adopted by the board pursuant to
5	section 157-B, raw milk produced at a raw milk dairy shall be
6	processed and manufactured at the raw milk dairy in a manner
7	that protects the health and safety of persons consuming the
8	processed raw milk, raw milk product, or raw milk dairy product.
9	(b) The raw milk shall be distributed no later than seven
10	calendar days after it was produced by a milk-bearing animal.
11	(c) The raw milk, raw milk product, raw milk dairy
12	product, or any other item using raw milk as an ingredient shall
13	be kept for storage prior to distribution at a temperature not
14	to exceed forty-five degrees Fahrenheit.
15	§157-D Distribution of raw milk or associated products.
16	(a) Each raw milk producer shall only accept an order for the
17	distribution of raw milk, a raw milk product, or a raw milk
18	dairy product at the raw milk producer's raw milk dairy in which
19	the raw milk, raw milk product, or raw milk dairy product is
20	produced or manufactured. The raw milk producer shall only
21	distribute the raw milk, raw milk product, or raw milk dairy

- 1 product to the individual placing the order. The raw milk
- 2 producer may distribute the raw milk, raw milk product, or raw
- 3 milk dairy product to the raw milk recipient without charge, on
- 4 a retail basis, or for exchange.
- 5 (b) The recipient of the raw milk, raw milk product, or
- 6 raw milk dairy product may examine any applicable records
- 7 required to be retained by the raw milk producer as provided in
- 8 section 157-B, including any of the following:
- 9 (1) The coliform count and standard plate count of
- 10 milk-bearing animals maintained at the raw milk dairy
- owned or operated by the raw milk producer; and
- 12 (2) The administration of antibiotic drugs to milk-bearing
- animals maintained at the raw milk dairy owned or
- operated by the raw milk producer.
- 15 (c) If the raw milk producer distributes the raw milk, raw
- 16 milk product, or raw milk dairy product in a container, the
- 17 container shall be labeled as provided in section 157-E.
- 18 (d) The raw milk producer shall directly distribute the
- 19 raw milk, raw milk product, or raw milk dairy product to the
- 20 recipient at the raw milk dairy or to a location specified by
- 21 the recipient; provided that no raw milk, raw milk product, or



- 1 raw milk dairy product shall be delivered to a place of business
- 2 where food or food items are distributed on a retail basis. The
- 3 raw milk, raw milk product, or raw milk dairy product shall only
- 4 be used for human consumption by the recipient, members of the
- 5 recipient's household, or the recipient's non-paying guests or
- 6 non-paying employees.
- 7 (e) No person shall redistribute raw milk, raw milk
- 8 products, or raw milk dairy products.
- 9 §157-E Labeling containers holding raw milk or associated
- 10 products. (a) Each raw milk producer who distributes raw milk,
- 11 a raw milk product, or a raw milk dairy product shall label the
- 12 container holding the raw milk, raw milk product, or raw milk
- 13 dairy product. The label shall be permanently affixed to the
- 14 container. The words on the label shall be printed in at least
- 15 twelve-point boldface type. If the container includes a main
- 16 informational or advertising panel, the label shall be part of
- 17 the panel.
- 18 (b) For a container holding raw milk, the label shall
- 19 state the following:
- 20 "RAW MILK
- 21 NOTICE TO CONSUMERS



1	THIS CONTAINER HOLDS RAW MILK THAT IS NOT SUBJECT TO STATE
2	INSPECTION OR OTHER PUBLIC HEALTH REGULATIONS THAT REQUIRE
3	PASTEURIZATION AND GRADING. RAW MILK MAY CONTAIN HARMFUL
4	BACTERIA THAT ARE UNSAFE TO CONSUME.".
5	(c) For a container holding a raw milk product or raw milk
6	dairy product, the label shall state the following:
7	"RAW MILK PRODUCT or CONTAINS RAW MILK PRODUCTS
8	NOTICE TO CONSUMERS
9	THIS CONTAINER HOLDS A RAW MILK PRODUCT OR RAW MILK DAIRY
10	PRODUCT THAT IS NOT SUBJECT TO STATE INSPECTION OR OTHER PUBLIC
11	HEALTH REGULATIONS THAT REQUIRE PASTEURIZATION AND GRADING.
12	THIS PRODUCT MAY CONTAIN BACTERIA THAT ARE UNSAFE TO CONSUME.".
13	§157-F Enforcement actions. Upon request, a raw milk
14	producer shall provide the department of health with all records
15	required to be kept by the raw milk producer as provided in
16	section 157-B, including records relating to:
17	(1) The coliform count and standard plate count of
18	milk-bearing animals maintained by the raw milk
19	producer at a raw milk dairy; and

1 (2) The administration of antibiotic drugs to milk-bearing 2 animals maintained by the raw milk producer at a raw 3 milk dairy; provided that the request shall be based on an affidavit signed 4 5 by a licensed physician certifying that in the physician's opinion, an individual contracted an illness as a direct result 6 of consuming raw milk produced at a raw milk dairy or consuming 7 8 a raw milk product or a raw milk dairy product manufactured at a 9 raw milk dairy." 10 SECTION 4. Section 157-21, Hawaii Revised Statutes, is 11 amended to read as follows: 12 "\$157-21 Licensing. [It] Except as provided in part , 13 it shall be unlawful for any producer, producer-distributor, or 14 distributor to produce, sell, process, or distribute milk in a milk shed unless the person is duly licensed as provided by this 15 chapter. It shall be unlawful for any [such] person to sell, 16 17 buy, process, or distribute milk [which] that the person knows 18 or has reason to believe has been produced or handled in 19 violation of this chapter." 20 SECTION 5. Section 157-41, Hawaii Revised Statutes, is 21 amended by amending subsection (b) to read as follows:



1	"(b) Any person who violates this chapter shall be guilty
2	of a misdemeanor and subject to a fine of not less than \$250 or
3	more than \$1,000 or imprisonment for not more than one year, or
4	$both[\div]$; provided that the direct distribution to consumers of
5	raw milk, raw milk products, or raw milk dairy products for
6	human consumption pursuant to part , and any rules adopted to
7	implement part , shall not constitute a violation of this
8	chapter."
9	PART II
10	SECTION 6. Chapter 321, Hawaii Revised Statutes, is
11	amended by adding a new section to be appropriately designated
12	and to read as follows:
13	"§321- Raw goat milk; pet consumption; direct sales
14	permitted. (a) Notwithstanding any provision to the contrary,
15	beginning July 1, 2026, raw goat milk may be sold for pet
16	consumption, subject to rules adopted pursuant to subsection
17	<u>(b).</u>
18	(b) No later than July 1, 2026, the department of health
19	shall adopt rules pursuant to chapter 91 to govern the sale of
20	raw goat milk for pet consumption. The rules shall:



1	(1)	Include conditions similar to those found in the
2		administrative rules of other states that allow the
3		sale of raw goat milk;
4	(2)	Establish standards to ensure that raw goat milk is
5		not contaminated during production or sale; and
6	(3)	Regulate any circumstances under which producers may
7		share goats for the purposes of producing raw goat
8		milk.
9	(c)	Each container of raw goat milk intended for sale for
10	pet consu	mption shall include on the container or packaging:
11	(1)	A label reading "RAW GOAT MILK"; and
12	(2)	A statement reading "FOR PET CONSUMPTION ONLY - RAW
13		GOAT MILK MAY CONTAIN BACTERIA THAT ARE HARMFUL TO
14		HUMANS".
15	<u>(d)</u>	For the purposes of this section:
16	"Goa	t milk" means the lacteal secretion, practically free
17	from colo	strum, obtained by the complete milking of healthy
18	goats.	
19	"Raw	goat milk" means goat milk that has not been
20	pasteuriz	ed, graded, or otherwise treated with heat."
21		PART III



- 1 SECTION 7. This Act does not affect rights and duties that
- 2 matured, penalties that were incurred, and proceedings that were
- 3 begun before its effective date.
- 4 SECTION 8. In codifying the new sections added by section
- 5 3 of this Act, the revisor of statutes shall substitute
- 6 appropriate section numbers for the letters used in designating
- 7 the new sections in this Act.
- **8** SECTION 9. Statutory material to be repealed is bracketed
- 9 and stricken. New statutory material is underscored.
- 10 SECTION 10. This Act shall take effect on July 1, 2025.

11

INTRODUCED BY:



Report Title:

BOA; DOH; Raw Milk; Raw Milk Products; Raw Milk Dairy Products; Raw Goat Milk; Sales; Mark Nakashima Act

Description:

Authorizes and decriminalizes the sale of raw milk, raw milk products, and raw milk dairy products directly from producers to consumers for human consumption, subject to certain restrictions. Authorizes the direct sale of raw goat milk for pet consumption. Establishes labeling requirements. Requires the Board of Agriculture and Department of Health to adopt rules no later than 7/1/2026.

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